



**MXW553SC 3m MIG Torch**  
**MXW554SC 4m MIG Torch**  
 550A @ 60% Duty CO<sub>2</sub>  
 450A @ 60% Duty Argon Mixtures

**1415554**  
**1415555**

Nozzles		Hoses & Components	
◆ 1a	Tapered Dip Nozzle	20	Sheath Blue 3m
1b	Tapered Spray Nozzle	22	Sheath Blue 4m
1c	Spot Weld Nozzle	24	Power Cable 3m
		26	Power Cable 4m
		28	Conduit 3m
		30	Conduit 4m
		32	Gas Hose 3m
		34	Gas Hose 4m
		36	Water Hose 3m
		38	Water Hose 4m
		40	Support Sleeve, Screw
		41	Switch Cable PK2
		42	Connector Support, Screw
		43	Screw, Adaptor Support
		44	Adaptor Nut
		46	Water Hose
		47	Central Adapter 2 Pin
		49	Liner O-ring PK10
		50	Liner Retaining Nut
			<b>Liners</b>
		48	Steel 0.8/1.2mm 3m
		48	Steel 0.8/1.2mm 4.5m
		48	Steel 1.4/2.0mm 3m
		◆ 48	Steel 1.4/2.0mm 4.5m
		◆ 48	Steel 2.4/3.2mm 3m
		48	Steel 2.4/3.2mm 4.5m
		48	Polymer 1.0/1.2mm 4.5m
		48	Polymer 1.2/1.6mm 4.5m
		48a	Liner Nipple PK10
			<b>Contact Tips</b>
		4	0.8mm x M8 PK25
		4	1.0mm x M8 PK25
		4	1.2mm x M8 PK25
		4	1.6mm x M8 PK25
		◆ [1]	2.0mm x M8 PK25
		◆ [2]	2.4mm x M8 PK25
			<b>Swan Neck Components</b>
		2	Nozzle Insulator PK5
		5	Gas Diffuser PK5
		6	Neck Washer PK5
		7	Swan Neck Assy
		52	Nozzle Holder
		53	Ceramic Insulator
		54	Insulation Ring
			<b>Handle Components</b>
		8	Contact Pin PK10
		10	Torch Clip
		11	Handle Moulding Pair
		12	Handle Screw Pack
		15	Switch Assy
			<b>Consumables supplied with torch</b>

Manual Pt. No. 100554

