

MXA253B 3m Torch **1415030**

250A @ 60% Duty Cycle CO₂

MXA254B 4m Torch **1415031**

175A @ 60% Duty Cycle Argon rich gases

Nozzles

1a	Short Dip Nozzle 13mm x 65mm	1408602
● 1b	Standard Dip Nozzle 13mm x 70mm	1411350
1c	Parallel Nozzle 20mm x 70mm	1408604
1d	Spot Welding Nozzle	1408603

Contact Tips

2	0.6mm x M6 Pk25	1408700
2	0.8mm x M6 Pk25	1408701
●(1) 2	1.0mm x M6 Pk25	1408703
2	1.2mm x M6 Pk25	1408704
2	1.2mm x M6 Pk25	1415255

Swan Neck Components

●(1) 3	Nozzle Insulator Pk5	1408620
4	Gas Diffuser M6 Pk5	1408655
5	Neck Washer Pk5	1412560
6	Swan Neck Assembly	1412552
NS	Contact Tip Tool - M6 tips	1408668
NS	Allen Key	1902197

Handle Components

7	Torch Clip	1412564
8	Handle Moulding Pair	1415044
NS	Handle Screw Pack	1412614
9	Switch Assembly with Spring	1412567
10	Switch Contacts Pk10	1413507

Hoses & Components

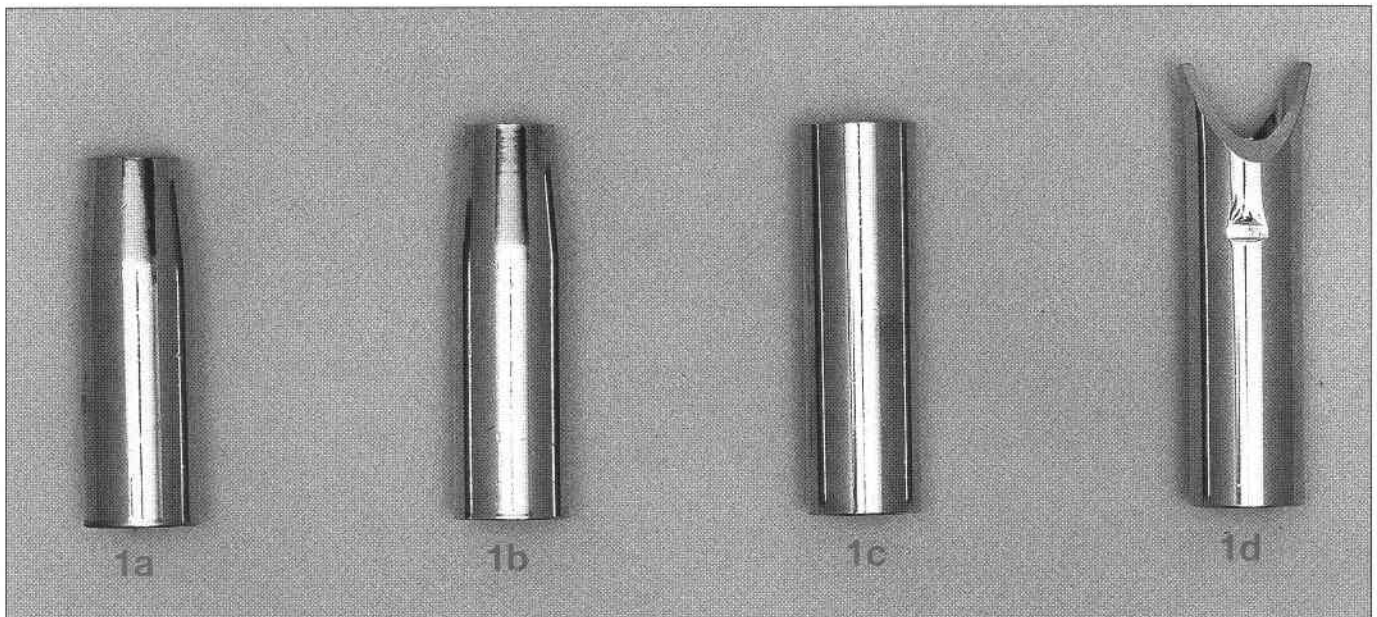
11	Hose Cable Assembly 3m	1412571
11	Hose Cable Assembly 4m	1412572
12	Support Sleeve	1412605
13	Switch Leads Pk2	1413508
14	Connector Support	1412601
NS	Support Screw Pk10	1412473
15	Connector End Nut	1408652
16	Connection Block - brass	1414894
17	Contact Pin	1413510
18	Liner O Ring Small Pk10	1412596
20	Liner Nut - Brass	1408650

Liners

*	Steel 0.6/0.8mm 3m	1412530
●	Steel 0.6/0.8mm 4.5m	1412531
●	Steel 0.8/1.2mm 3m	1412532
●	Steel 0.8/1.2mm 4.5m	1412533
●	Polymer 1.0/1.2mm 4.5m	1414764
19a	Liner Nipple - Small	1412540

KEY

- * Steel liners are recommended for solid and tubular wires
Polymer liners are recommended for soft / aluminium wires
- Consumable items supplied with the torch
- NS Not Shown



These nozzles are not shown to exact size

